

# Summary of U Value Calculation

Undertaken by Nicola Holt, of Capital Windows & Conservatories (NW) Ltd  
Reference Number: Composite Door 001



Door Co door, 44mm Carnoustie (), Plastic Frame (Polyurethane with Metal Core)

Calculation Date: 2024-02-09

Calculated following the principles of EN ISO 10077-1:2006

## Basic Dimensions

Width of Opening: 1000 mm

Height of Opening: 2000 mm

## Door Glazing Profile

Number of Spaces: 1 (Double Glazing)

Gas Temperature: 283.15 K (10°C)

Normal Emissivity of Internal Glass Surface: 0.89

Space	Width	Gas Type
1	16 mm	10% Air : 90% Argon

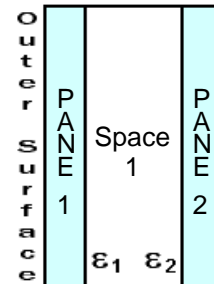
Space	e1	e2
1	0.89 (0.84 corr)	0.89 (0.84 corr)

Pane	Thickness
1	6.8 mm
2	4 mm

Total Thickness of Glazing: 26.8 mm

External Heat Transfer Coefficient: 25 W/m<sup>2</sup>.K

Internal Heat Transfer Coefficient: 7.7 W/m<sup>2</sup>.K



## Configuration of Unit: Frame & Pane Areas

Numbers on each frame edge correspond to the Frame Side in the frame table on the next page, and Circled Numbers refer to the Pane in the panes table.



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### Door Frame

Side	A f,i	A f,e	A frame	Int. Frame W	Ext. Frame W	U frame
1	0.111 m <sup>2</sup>	0.111 m <sup>2</sup>	0.111 m <sup>2</sup>	57 mm	57 mm	2.80 W/m <sup>2</sup> .K
2	0.054 m <sup>2</sup>	0.054 m <sup>2</sup>	0.054 m <sup>2</sup>	57 mm	57 mm	2.80 W/m <sup>2</sup> .K
3	0.111 m <sup>2</sup>	0.111 m <sup>2</sup>	0.111 m <sup>2</sup>	57 mm	57 mm	2.80 W/m <sup>2</sup> .K
4	0.054 m <sup>2</sup>	0.054 m <sup>2</sup>	0.054 m <sup>2</sup>	57 mm	57 mm	2.80 W/m <sup>2</sup> .K
5	0.001 m <sup>2</sup>	0.001 m <sup>2</sup>	0.200 m <sup>2</sup>	1 mm	1 mm	1.51 W/m <sup>2</sup> .K

$$\Sigma A_{\text{frame}} : 0.529 \text{ m}^2$$

$$\Sigma A_{\text{frame}} : U_{\text{frame}} : 1.224 \text{ W/K}$$

### Door Panes

Pane	Type	A panel	U panel	Perimeter	Spacer	PSI
1	Glass	0.299 m <sup>2</sup>	2.606 W/m <sup>2</sup> .K	4.896 m	Thermobar	0.035 W/m.K
2	Panel	1.172 m <sup>2</sup>	0.781 W/m <sup>2</sup> .K	5.544 m	None	0.000 W/m.K

$$\Sigma A_{\text{pane}} : 1.471 \text{ m}^2$$

$$\Sigma A_{\text{pane}} \cdot U_{\text{pane}} : 1.695 \text{ W/K}$$

Mould value : 0.044 W/K

$$\Sigma l_{\text{pane}} \cdot \Psi_{\text{pane}} : 0.170 \text{ W/K}$$

Total Thermal Conductance of Glazing: 4.68W/m<sup>2</sup>.K

Final U Value for Unit: 1.6 W/m<sup>2</sup>.K