

Summary of U Value Calculation

Undertaken by Lee Watkinson, of Capital Windows & Conservatories (NW) Ltd
Reference Number: Alu Window 001

Window, Fixed Light, Metal Frame
Calculation Date: 2024-02-20

Calculated following the principles of EN ISO 10077-1:2006

Basic Dimensions

Width of Opening: 1230 mm
Height of Opening: 1480 mm
Angle of Glazing: 0 degrees (from vertical)

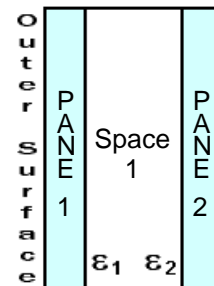
Window Glazing Profile

Number of Spaces: 1 (Double Glazing)
Gas Temperature: 283.15 K (10°C)
Normal Emissivity of Internal Glass Surface: 0.89

Space	Width	Gas Type
1	20 mm	10% Air : 90% Argon

Space	e1	e2
1	0.89 (0.84 corr)	0.05 (0.06 corr)

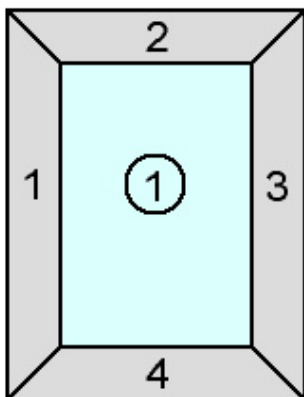
Pane	Thickness
1	4 mm
2	4 mm



Total Thickness of Glazing: 28 mm
External Heat Transfer Coefficient: 25 W/m².K
Internal Heat Transfer Coefficient: 7.7 W/m².K

Configuration of Unit: Frame & Pane Areas

Numbers on each frame edge correspond to the Frame Side in the frame table on the next page, and Circled Numbers refer to the Pane in the panes table.



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Window Frame

Side	L i	L e
1	70 mm	70 mm
2	70 mm	70 mm
3	70 mm	70 mm
4	70 mm	70 mm

Side	A f,i	A f,e	A frame	Int. Frame W	Ext. Frame W	A f,di	A f,de
1	0.099 m ²	0.099 m ²	0.099 m ²	70 mm	70 mm	0.099 m ²	0.099 m ²
2	0.081 m ²	0.081 m ²	0.081 m ²	70 mm	70 mm	0.081 m ²	0.081 m ²
3	0.099 m ²	0.099 m ²	0.099 m ²	70 mm	70 mm	0.099 m ²	0.099 m ²
4	0.081 m ²	0.081 m ²	0.081 m ²	70 mm	70 mm	0.081 m ²	0.081 m ²

$$\sum A_{\text{frame}} : 0.360 \text{ m}^2$$

$$\sum A_{\text{frame}} : U_{\text{frame}} : 0.504 \text{ W/K}$$

Window Panes

The values of U glass have been calculated using BS EN 673:1998.

Pane	Type	A glass	U glass	Perimeter	Spacer	PSI
1	Glass	1.461 m ²	1.219 W/m ² .K	4.860 m	Thermobar	0.036 W/m.K

$$\sum A_{\text{glass}} : 1.461 \text{ m}^2$$

$$\sum A_{\text{glass}} \cdot U_{\text{glass}} : 1.781 \text{ W/K}$$

$$\sum l_{\text{glass}} \cdot \psi_{\text{glass}} : 0.175 \text{ W/K}$$

Total Thermal Conductance of Glazing: 1.54W/m².K

No cross bars and no attached bars: 0 W/m².K

Final U Value for Unit: 1.4 W/m².K